



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Print

Purchasing Receipts

| PO No | Supplier | Line Item No | Rel No | Terms | Purchased Item | Description | For Part No | Project | Equipment ID | Order Qty | Due Date | Received Quantity | Accounting Job No | Container No | Status | Receive Date | Price/Unit | Aging Past Due Days | Total | Supplier Name |
|----------|-----------|--------------|--------|--------|------------------|--|-------------|---------|--------------|-----------|------------|-------------------|-------------------|--------------|--------|--------------|---------------|---------------------|----------|---------------|
| PO041895 | MEC002-VU | 1 | 1 | Net 30 | M303B1.000X1.000 | M303B1.000 X 1.000 : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft | | | | 24 | 12/13/2018 | 24 | | S136459 | Stock | 12/10/2018 | \$ 18.59 / ft | 0 | \$446.16 | Metaux Castle |
| Total: | | | | | | | | | | 24 | | 24 | | | | | | | | \$446.16 |

Plex 12/10/2018 3:54 PM Dart Belanger, Natasha



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041895**

Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

PO No: PO041895

PO Date: 11/29/18

Due Date: 12/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
NOV 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

| Line Item | Job | Part | Supplier Part No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|-----|------------------|------------------|--|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1 | | M303B1.000X1.000 | | M303B1.000 X 1.000 : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft | Firmed | - | 12/18/18 | 24 ft | 0 ft | 24 ft | \$18.59/ft | \$446.16 |
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Chantal Lavoie

From: Desbiens, Marc <mdesbien@amcastle.com>
Sent: Thursday, November 29, 2018 9:36 AM
To: Chantal Lavoie
Subject: RE: quote

Good Morning Chantal,

price and delivery on mat'l.

~~6061-t6 bat 1" x 15" x 24 ft Must regret, not available~~

~~6061-t6 bar 1" x 16" x 48 ft Must regret, not available~~

~~6061-t6 bar 1" x 8" x 12 ft \$ 26.72 Ft 10 days~~

~~6061-t6 bar 2.5" x 3.5" x 12 ft Must regret, not available~~

~~6061-t6 bar 0.750" x 5" x 12 ft Must regret, not available~~

~~6061-t6 sheet .125" x 32 sf Must regret, not available~~

~~303 bar 1" x 1" x 12 ft \$ 18.59 Ft 10 days~~

Thanks

Marc Desbiens
Inside sales representative
Castle Metals, Montreal, QC
Direct line 514-795-8176
1-800-806-6660 ext 52226
Fax # 1-855-892-6370

Customized Supply Chain Solutions for Your Metal Needs

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Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1


Shipment No:3773585

| | | | | | | | |
|--|-------------------------|--|--|---|----------------------------|--|--|
| Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN | | Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA | | Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN | | Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA | |
| Date Shipped 06-DEC-18 | F.O.B. ORIGIN | Freight Terms Prepaid | | Carrier MANITOULIN | BOL No 3773585-2 | | |

Shipment Details

Final Destination Branch - TOR

| | | | |
|--|---------------------|------------------------|---|
| Order No 5335513 | Line No 1 | Item No 4885 | Description 1.0000.SQ.303.STAINLESS.CD.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A582 |
| Purchase Order No 41895 | Part Number | | Ordered Qty 24.00 FT |
| Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS | | | |

| | | | | | | | |
|----------------------------------|---|--|----------------|-----------------|-----------------------------|--------------------------------|------------------------------------|
| Delivery No. 122445770 | Mill/Source VALBRUNA CORPORATION | Heat Number  2 6 6 3 2 5 | Mech Id | PCS 2 | Width (IN) 1.0000 | Length (IN) 153.0000 | Shipped Qty(LBS) 86.7000 |
|----------------------------------|---|--|----------------|-----------------|-----------------------------|--------------------------------|------------------------------------|

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

DEC 06 2018

Date:

SUE KALOUS





VALBRUNA

SLATER STAINLESS, INC.
2400 TAYLOR STREET WEST PO BOX 530
FORT WAYNE IN 46802 USA
PHONE 260 434 2800 FAX 260 434 2801

Product Certification Report

Report Number: **5147180**

Certified on Jun 08, 2015 Page 1 of 1

| | | | | | |
|---|-----------------------|-------------------------------|---|------------------------------------|---|
| Order I.D. 1403067 001 | | Order Date 12/18/14 | | Continuity Code 303901.0 | |
| Dim 1 1.0000 | Dim 2 .0000 | Dim 3 .0000 | Heat I.D. 266325 | Customer I.D. 002474 | Customer Purchase Order 43259 |
| Product Shape Cold Drawn Squares | | | Product Surface Cold Drawn Finish | | Customer Grade 303 |
| Length (inches) 132.000 Min. 156.000 Max. | | | Bill of Lading # 425144 | Weight | |

Ship
To

VALBRUNA STAINLESS, INC.
13950 BENSON AVENUE
CHINO, CA 91710

Sold
To

VALBRUNA STAINLESS, INC.
13950 BENSON AVENUE
CHINO, CA 91710

Lifts: 0037 0040

AISI 303

UNS S30300

AMS 5640U TYPE 1

CHEMICAL ANALYSIS

| C | Mn | P | S | Si | Cr | Ni | Mo | Cu | Co | N |
|------|------|------|-----|-----|-------|------|-----|-----|-----|-----|
| .042 | 1.76 | .032 | .26 | .55 | 17.09 | 8.11 | .28 | .66 | .12 | .02 |

BRINELL (Type A device) (E-10)

HBW

235

TENSILE PROPERTIES ASTM E8-13a

| TS (PSI) | .2%YS (PSI) | %EL(2") | %RA |
|----------|-------------|---------|------|
| 110100 | 67700 | 44.7 | 55.0 |

MACRO ASTM E340-13/E381-01

MACRO

OK

No welding or weld repair done.

Material when shipped is free from contamination by mercury, radium, alpha source, and low melting elements.

Reduction Ratio Exceeds 4:1

Electric Furnace melted; AOD refined.

Chemical testing to one or more of the listed ASTM methods:

E415-14, E1019-11, E1086-14.

Location of tensile fracture: inside middle of gage length.

Chemical Analysis performed at Acciaierie Valbruna, Italy.

No mercury or low melting alloy contamination. No weld repair.

Melted and manufactured in Italy.

Material conforms to listed specifications and is DFARS compliant.

Quality system is compliant with ISO 9001:2008. Produced in accordance with EN 10204 3.1.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes. Including Federal law Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info. I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

email DHockett@valbruna.us

Dennis Hackett

CASTLE METALS STO

HEAT NUMBER **266325**
MECHANICAL ID **4885-80**
ITEM CODE **4123793-1**
LOT NUMBER **361713**
PURCHASE ORDER **Valbruna**
SUPPLIER **Valbruna**
SPECIFICATION/LCS **126 10**
COMMENT **11-95**
APPROVED DATE

Castle Metals

HEAT NUMBER: NF100791966

MECHANICAL ID:

ITEM CODE: 14275

PO/LINE NUMBER: 465511

RECEIPT NUMBER:

SUPPLIER: NUCOR

SPECIFICATION:

LCS: NO

COMMENT:

APPROVED: AMB

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION:

ASTM A582

PART NUMBER:

M303B1T.TTT | X | WWW.WWW |
THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
AND "WWW.WWW" = WIDTH IN INCHES

EG. 0.5" x 3.0" BAR = M303B0.500X03.000

RELEASED
2010-02-02

MP

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|----------|---|----|----------|
| B | REFORMAT DWG, ADD SPECS (ZN DB 1), REF PAR 08-020A | CP | 10 01 05 |
| A | NEW ISSUE | DS | 02 05 29 |
| REV | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG APPR | | | |
| APPROVED | | | |
| DE APPR | | | |
| DATE | 10 01 05 | | |

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|---|--------------|
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWING NO. | M303B |
| TITLE | 303 BAR |
| REV. B | SHEET 1 OF 1 |
| SCALE | NTS |
| COPYRIGHT © 2002 BY DART AEROSPACE LTD | |

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303B1.000 x 1.000
 DATE: 18/12/11

PO / BATCH NO.: P0041895/S136459

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 2461
 QUANTITY INSPECTED: 2461
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000"
 THICKNESS RECEIVED: 1.000"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|--------------------------------------|------------|
| SURFACE DAMAGE | Y <input checked="" type="radio"/> N | |
| CORRECT FINISH | <input checked="" type="radio"/> Y N | |
| CORROSION | Y <input checked="" type="radio"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="radio"/> Y N | |
| CORRECT MATERIAL PER M-DRAWING | <input checked="" type="radio"/> Y N | ASTM A502 |
| CORRECT THICKNESS | <input checked="" type="radio"/> Y N | |
| PHOTO REQUIRED | Y <input checked="" type="radio"/> N | |
| CORRECT REF # TO LINK CERT | <input checked="" type="radio"/> Y N | H7: 266325 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="radio"/> Y N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="radio"/> Y N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input checked="" type="radio"/> N | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="radio"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|---------|
| | HRC | HRB | DUR A | DUR D | WEBSTER |
| TYPE OF MATERIAL | | | | | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) |
|--|----------------------|-----------------------------------|
| INSPECTED BY: <u>61</u> <u>9-89</u> | SIGNED OFF BY: _____ | |
| DATE: <u>18/12/11</u> | DATE: _____ | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in